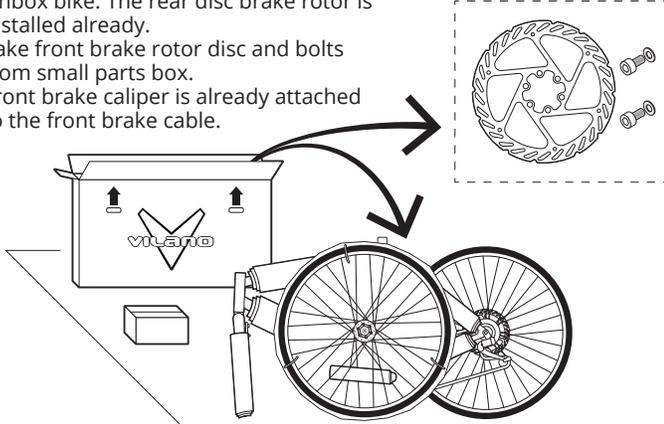


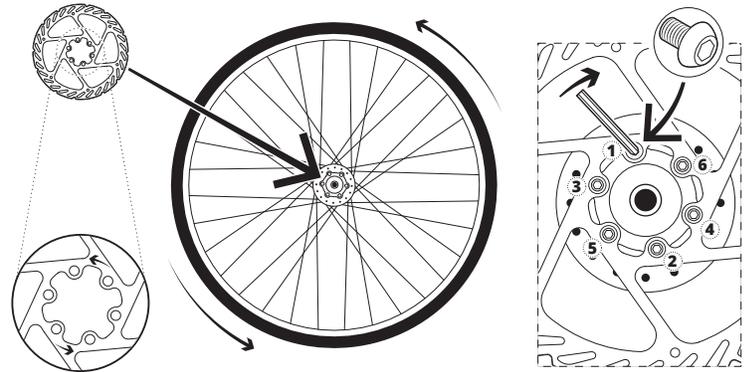
Front Disc Brake Assembly

Supplement to Vilano Bike Assembly

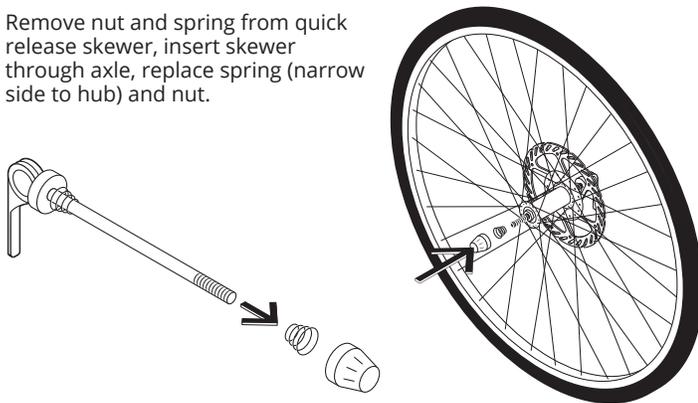
- 1.** Unbox bike. The rear disc brake rotor is installed already. Take front brake rotor disc and bolts from small parts box. Front brake caliper is already attached to the front brake cable.



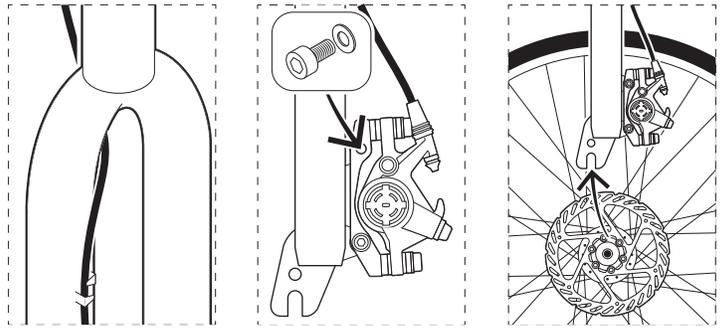
- 2.** Use appropriate Allen or Torx wrench and install rotor disc to front wheel. Tighten to hub in alternating criss cross pattern.



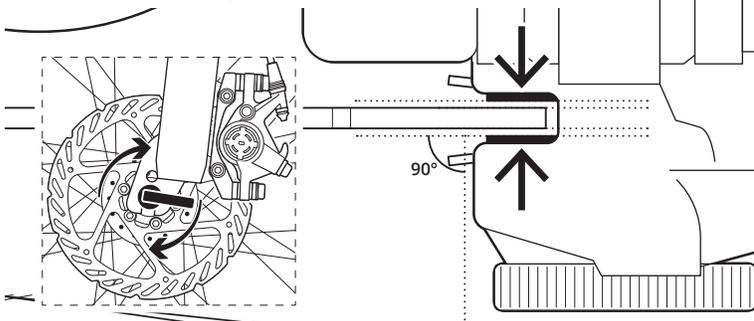
- 3.** Remove nut and spring from quick release skewer, insert skewer through axle, replace spring (narrow side to hub) and nut.



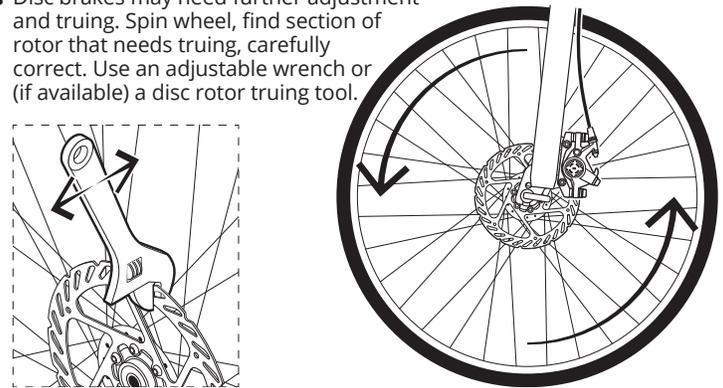
- 4.** After installing handlebars, route brake cable through guide on fork. Mount caliper onto fork with bolts, do not tighten all the way yet. Slide front wheel into fork dropouts.



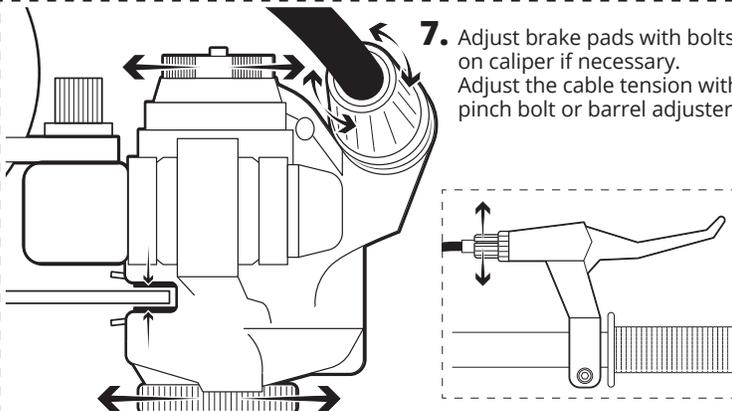
- 5.** Center caliper over the rotor. Once aligned, tighten caliper. Tighten and close skewer. There should be light between both sides/pads.



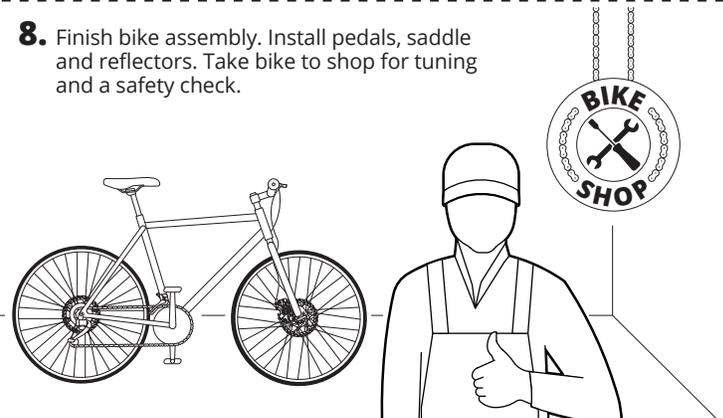
- 6.** Disc brakes may need further adjustment and truing. Spin wheel, find section of rotor that needs truing, carefully correct. Use an adjustable wrench or (if available) a disc rotor truing tool.



- 7.** Adjust brake pads with bolts on caliper if necessary. Adjust the cable tension with pinch bolt or barrel adjuster.



- 8.** Finish bike assembly. Install pedals, saddle and reflectors. Take bike to shop for tuning and a safety check.



Warning: rotors may become hot during use, be careful if adjusting after a ride. Keep pads/rotors clean from oil/grease. Keep fingers away from rotors while spinning wheels